

PROVIDING  
**TOTAL**  
SOLUTION  
FOR YOUR  
**FLEET**

# ELECTRO-CLEEN™ SYSTEM

## Ballast Water Management System with direct electrolysis

Techcross Electro-Cleen™ System (ECS) is one of the most effective ballast water management systems utilizing electrolysis.

ECS treats all incoming ballast water by in-situ production of hypochlorite with combined effects of electric shock and hydroxyl radical in the Electro Chamber Unit (ECU). This simple disinfection processing is so powerful that it destroys cell membrane of microorganisms and prevents re-growth, needing only one-time treatment. It means ECS contributes to reduction in time and operating cost.

Techcross has upgraded ECS through continuous research and development involving tests and approvals with classification societies for better performance. ECS obtained the world's first IMO Basic Approval in

2006 and many Type Approvals from the flag states and classification societies. In addition, ECS has become the first Korean BWMS that received the USCG Type Approval in 2018.

Techcross has closely cooperated with classification societies to conduct various risk assessments including HAZOP (Hazard & Operability), hydrogen gas safety tests, FMEA (Failure Mode & Effects Analysis) and software verification. The FMEA was carried out in 2013 with the ABS in Houston, and was considered to be the industry's first one with class for BWMS. With all these risk assessments, Techcross has shown a strong commitment for improving safety of products.



IMO Final Approval  
2008



Korean Government  
2008



KR Type Approval  
2008



Liberian Government  
2011



ABS Type Approval  
2011



Japanese Government  
2012



RS Type Approval  
2013



BV Type Approval  
2013



RINA Type Approval  
2013



Cyprus Government  
2014



LR Type Approval  
2015



Australia Government  
2016



DNV&GL Design  
Assessment  
2016



CCS Type Approval  
2017



Danish Government  
2017



Greek Government  
2017



Panamanian  
Government  
2017



USCG Type Approval  
2018



Turkey Government  
2018



Norway Government  
2018



- |                                     |                                  |                                       |
|-------------------------------------|----------------------------------|---------------------------------------|
| ① ECU (Electro Chamber Unit)        | ④ ANU (Auto Neutralization Unit) | ⑦ FMU (Flow Meter Unit)               |
| ② TSU (TRO Sensor Unit)             | ⑤ CPC (Control PC)               | ⑧ CSU (Conductivity Sensor Unit)      |
| ③ PDE (Power Distributor Equipment) | ⑥ T-strainer                     | ⑨ FTS (Freshwater Temperature Sensor) |

## Ballasting



All the incoming ballast water passes through T-strainer before it is treated by ECU. ECU can disinfect marine organisms in the ballast water with one time treatment during ballasting.

## Deballasting



A main process during deballasting operation is neutralization of the treated water by ANU. ANU is designed to automatically neutralize the treated water according to data about flow rate and TRO concentration by FMU & TSU.

## Advantages of ECS

- Strong disinfection efficacy
- Low power consumption
- Low operational costs
- Largest reference list
- Convenient installation and maintenance
- Automation of system
- Global network

# SPECIFICATION OF ECS

## Specific information of Electro-Clean™ System

ECU (Electro Chamber Unit)											
<b>Specification</b>	ECU is the core component killing marine organisms in the ballast water ranging from ECU 150B to ECU 1000B. Each model can be combined in parallel to achieve higher TRCs (Treatment Rated Capacity).										
<b>Size</b>	<table border="0"> <tr> <td>ECU 150B</td> <td>W790 X D540 X H862 (mm), 250kg</td> </tr> <tr> <td>ECU 300B</td> <td>W1,243 X D763 X H862 (mm), 455kg</td> </tr> <tr> <td>ECU 450B</td> <td>W1,490 X D763 X H862 (mm), 605kg</td> </tr> <tr> <td>ECU 600B</td> <td>W1,840 X D763 X H862 (mm), 755kg</td> </tr> <tr> <td>ECU 1000B</td> <td>W2,000 X D1,124 X H914.5 (mm), 1,280kg</td> </tr> </table>	ECU 150B	W790 X D540 X H862 (mm), 250kg	ECU 300B	W1,243 X D763 X H862 (mm), 455kg	ECU 450B	W1,490 X D763 X H862 (mm), 605kg	ECU 600B	W1,840 X D763 X H862 (mm), 755kg	ECU 1000B	W2,000 X D1,124 X H914.5 (mm), 1,280kg
ECU 150B	W790 X D540 X H862 (mm), 250kg										
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ECU 600B	W1,840 X D763 X H862 (mm), 755kg										
ECU 1000B	W2,000 X D1,124 X H914.5 (mm), 1,280kg										
<b>Power Supply</b>	AC 440V, 3ph, 60Hz (FROM PDE)										
<b>Component</b>	EM(Electro Module), PRU(Power Rectifier Unit), EPJ(ECU Power Junction box), ESJ(ECU Signal Junction box)										
<b>Ex-Certificate</b>	Ex II 2 G Ex de IIB T4 Gb : LCIE 12 ATEX 3095X / Ex de IIB T4 Gb : IECEX KGS 12.0008X										



< ECU 150B >



< ECU 300B >



< ECU 450B >



< ECU 600B >



< ECU 1000B >

PDE (Power Distributor Equipment)							
<b>Specification</b>	PDE supplies AC 440V from the ship to all other components of ECS and controls communications of all other components.						
<b>Size</b>	<table border="0"> <tr> <td>PDE 12A</td> <td>W700 X D700 X H1,600 (mm), 200kg</td> </tr> <tr> <td>PDE 24A</td> <td>W700 X D700 X H1,900 (mm), 310kg</td> </tr> <tr> <td>PDE A4</td> <td>W700 X D700 X H1,600 (mm), 280kg</td> </tr> </table>	PDE 12A	W700 X D700 X H1,600 (mm), 200kg	PDE 24A	W700 X D700 X H1,900 (mm), 310kg	PDE A4	W700 X D700 X H1,600 (mm), 280kg
PDE 12A	W700 X D700 X H1,600 (mm), 200kg						
PDE 24A	W700 X D700 X H1,900 (mm), 310kg						
PDE A4	W700 X D700 X H1,600 (mm), 280kg						
<b>Power Supply</b>	AC 440V, 3ph, 60Hz / AC220V, 60Hz						



< PDE 12A >



< PDE 24A >



< PDE A4 >



< ANU 5T >



< ANU 10T >

ANU (Auto Neutralization Unit)					
<b>Specification</b>	ANU is designed to automatically neutralize treated ballast water prior to its discharge so that the discharge of Residual Biocides may not exceed 0.1ppm (instantaneous maximum limit) according to TRO level measured by TSU.				
<b>Size</b>	<table border="0"> <tr> <td>ANU 5T</td> <td>W800 X D726 X H1,657.5 (mm), 220kg</td> </tr> <tr> <td>ANU 10T</td> <td>W1,200 X D726 X H1,657.5 (mm), 308kg</td> </tr> </table>	ANU 5T	W800 X D726 X H1,657.5 (mm), 220kg	ANU 10T	W1,200 X D726 X H1,657.5 (mm), 308kg
ANU 5T	W800 X D726 X H1,657.5 (mm), 220kg				
ANU 10T	W1,200 X D726 X H1,657.5 (mm), 308kg				
<b>Power Supply</b>	AC 220V, 60Hz (FROM PDE)				
<b>Neutralizer</b>	Sodium Thiosulfate				
<b>Mixture Ratio</b>	2 (Fresh water) : 1 (Neutralizing agent)				
<b>Tank Capacity</b>	<table border="0"> <tr> <td>ANU 5T</td> <td>100 Liter for each tank (Both : 200 Liter)</td> </tr> <tr> <td>ANU 10T</td> <td>200 Liter for each tank (Both : 400 Liter)</td> </tr> </table>	ANU 5T	100 Liter for each tank (Both : 200 Liter)	ANU 10T	200 Liter for each tank (Both : 400 Liter)
ANU 5T	100 Liter for each tank (Both : 200 Liter)				
ANU 10T	200 Liter for each tank (Both : 400 Liter)				



**TSU (TRO Sensor Unit)**

<b>Specification</b>	TSU measures concentrations of TRO (Total Residual Oxidant) generated by ECU during ballasting operation. TSU also checks the TRO level in the treated ballast water for proper neutralization of ballast water before its discharge.
<b>Size</b>	W470 X D450 X H1,347 (mm), 100kg
<b>Power Supply</b>	AC 220V, 60Hz (FROM PDE)
<b>Ex-Certificate</b>	II 2 G Ex px IIC T4 Gb / ITS11 ATEX 17384



**CPC (Control PC & S/W)**

<b>Specification</b>	Control PC features an upgraded touchscreen interface which is easy & simple to operate ECS. In addition, the CPC shows all the data saved relating to ECS operation.
<b>Size</b>	W480 X D119 X H660 (mm), 35kg
<b>Type</b>	Wall, Console
<b>Power Supply</b>	AC 220V, 60Hz (FROM PDE)



**T-strainer**

<b>Specification</b>	T-strainer with a 3mm mesh filter is used during ballasting operations to filter out large marine species and foreign materials in the incoming ballast water. It helps protect electrodes inside the ECU to maintain an optimal performance of ECU for a strong disinfection efficacy.
<b>Size</b>	150A H258 X L450 X L216 (mm), 50kg 900A H934 X L1,450 X L820 (mm), 1,536kg
<b>Type</b>	Straight, Angle
<b>Pressure Range</b>	-1 ~ 10 Bar



**FMU (Flow Meter Unit)**

<b>Specification</b>	Measures flow rate of ballast water during ballasting and deballasting operation.
<b>Power Supply</b>	AC 220V



**FTS (Freshwater Temperature Sensor)**

<b>Specification</b>	Measures temperature of cooling water supplied to a rectifier from vessel.
<b>Power Supply</b>	DC 24V



**CSU (Conductivity Sensor Unit)**

<b>Specification</b>	Measures electrical conductivity of seawater passing through ECU during ballasting operation.
<b>Power Supply</b>	DC 24V



**GDS (Gas Detection Sensor)**

<b>Specification</b>	Detects a possible leak of hydrogen gas from ECU.
<b>Power Supply</b>	DC 24V

# ECS-HYCHLOR™ SYSTEM

Ballast Water Management System with indirect electrolysis

## ECS-HYCHLOR™ SYSTEM



### Specification

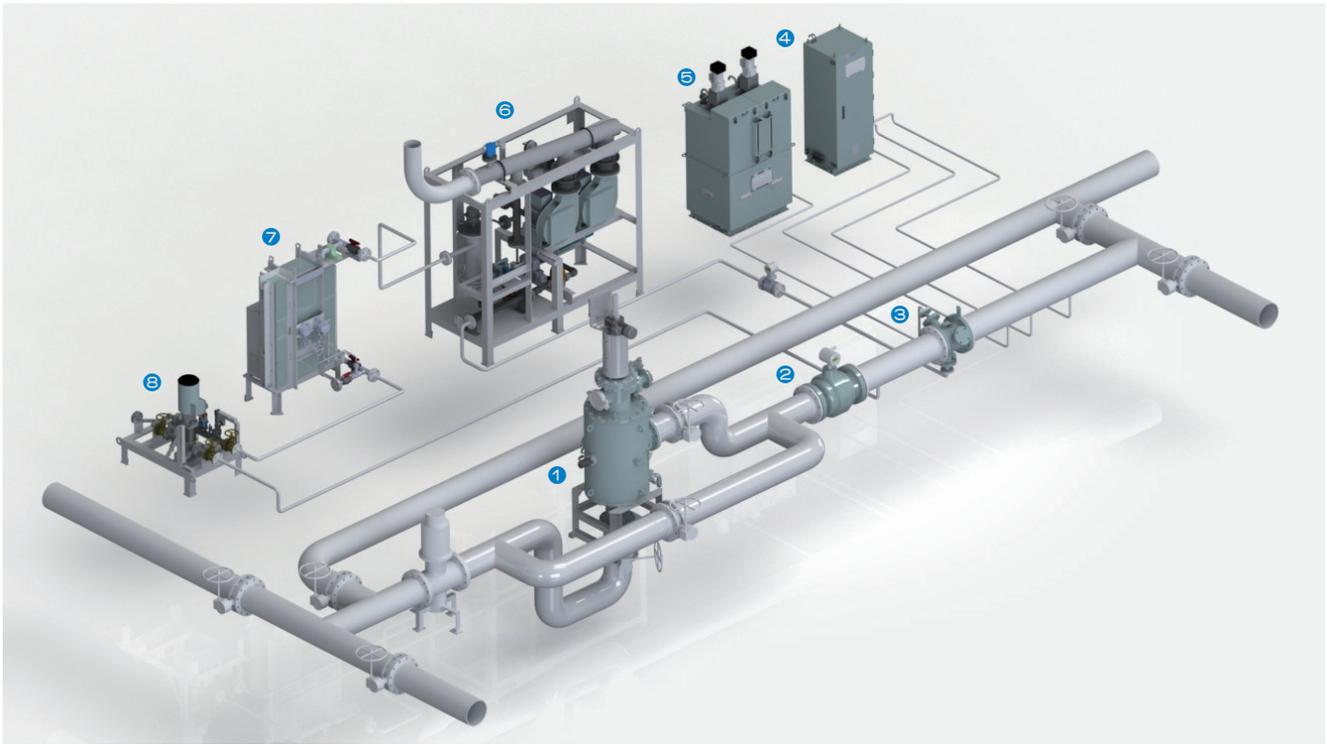
Division	Specification
Filtration	50µm auto back flushing
Pressure loss	< 0.1 bar (filter)
Operation	TRO 5mg/L
Neutralization	< TRO 0.1mg/L
HGU power consumption	4 ~ 5.2kW/100m <sup>3</sup>
TRC	150 ~ 8,000m <sup>3</sup> /hr
Salinity	No limit (If salinity is below 8 PSU, sea water contained in the APT tank of vessel is used for the electrolysis, or highly concentrated electrolyte is injected from STU or mixing solution to maintain 8 PSU for the operation.)
(Amb*) Temperature	0 ~ 55°C
Feed temperature	> 2.5°C (min.)

ECS-Hychlor™ System (ECS-Hychlor) adopts a disinfection technology combining filtration with indirect electrolysis. It consists of filtration, electro chlorination unit and neutralization units with some of accessories. The filter unit is mounted directly on the main ballast pipeline to eliminate larger microorganisms and suspended solid than 50µm in size. The organisms and solids are filtered out by filtration unit and discharged along with ambient water, using auto back-flushing function. During de-ballasting, ballast water does not pass through the filtration unit.

ECS-Hychlor has been completed all the tests for USCG type approval in March 2019. After collection of relevant applications with IL report in June, it will be expected to obtain the type approval by the end of 2019.

### Approval Status

Test / Approval	Progress	Remark
IMO Basic Approval	Obtained in May 2015	2015. 05. 15 MEPC 68
IMO Final Approval	Obtained in April 2016	2016. 04. 18 MEPC 69
USCG Type Approval	Expected by 2019	



- ① AFU (Auto Filter Unit)
- ④ TSU (TRO Sensor Unit)
- ⑦ HGU (Hypochlorite Generation Unit)
- ② FMU (Flow Meter Unit)
- ⑤ ANU (Auto Neutralization Unit)
- ⑧ PMU (Pump Module Unit)
- ③ SMU (Static Mixer Unit)
- ⑥ DMU (Degas Module Unit)

## Ballasting



## Deballasting



## Advantages of ECS-Hychlor

- Easy installation
- Interchangeable service (same unit / spare parts / contact point / warehouse)
- Zero holding time
- Automation of system
- Global network

# RETROFIT SERVICE

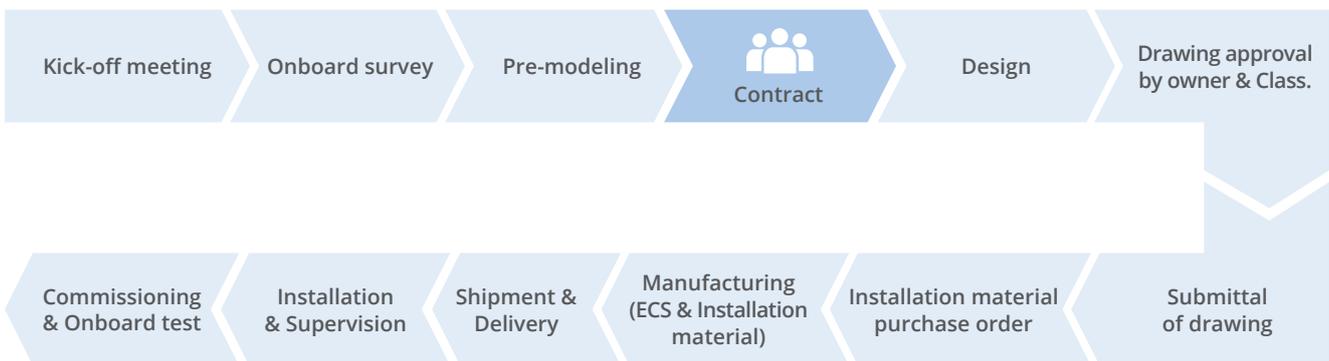
## Prompt and accurate service in retrofitting

Techcross provides ship owners who are looking for retrofitting Ballast Water Management System with the total engineering solution.

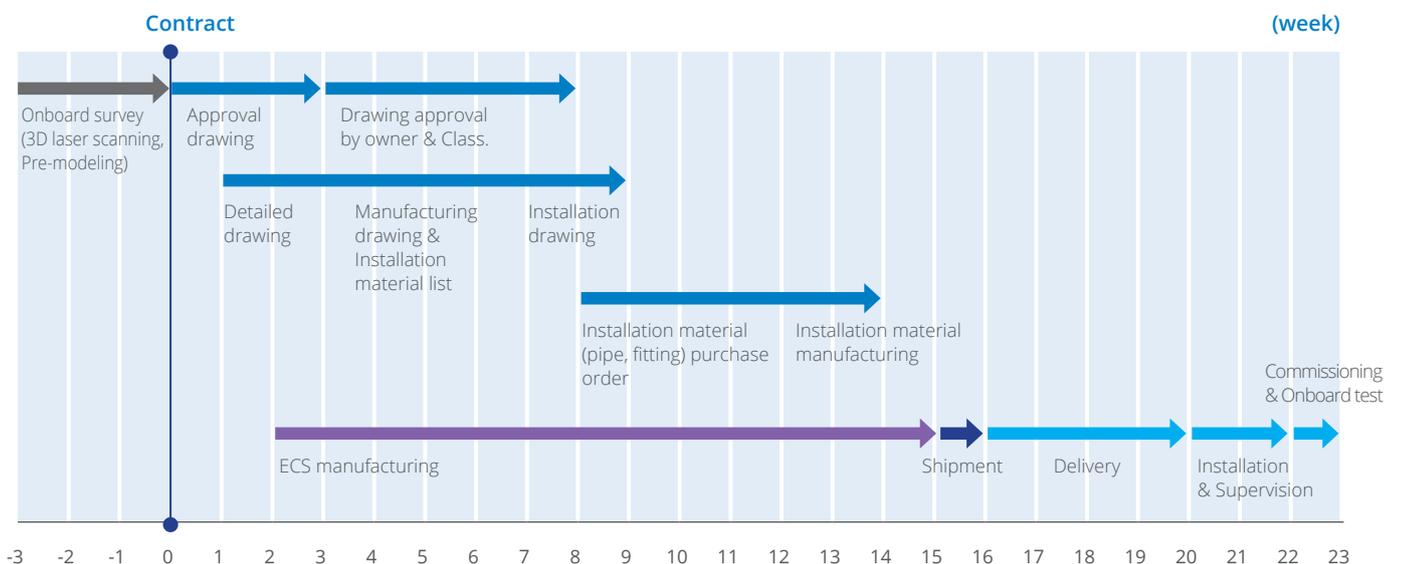
### Service Scope

<b>Option 1</b>	ECS supply + Commissioning
<b>Option 2</b> (Engineering Solution)	Onboard survey + Design + ECS supply + Supervision + Commissioning
<b>Option 3</b> (Turn key Solution)	Onboard survey + Design + ECS & Installation material supply + Installation + Supervision + Commissioning

### Service Process



### Service Schedule (Standard time table) : 23 weeks



## Case Study

### LNG Carrier Project

Ship type	153,000 CBM LNGC	Installation location	Engine room
B.P capacity	2,800m <sup>3</sup> /h X 3sets (2 working, 1 standby)	Installation site	Dry-dock (Singapore)
ECS model	ECS 3,000B X 2sets	Date	2018

### Installation & Commissioning process



## Advantages



### Efficient Engineering

- Most extensive organization in BWMS
- Skilled engineering manpower
- Optimized design using 3D laser scanner



### Competitive Cost

- Competitive engineering cost through in-house retrofit team
- Minimized design & installation cost through a variety of project experiences and installation alternatives



### Superior Partnership

- Global training center
- Close partnership with repair shipyards
- Global service network

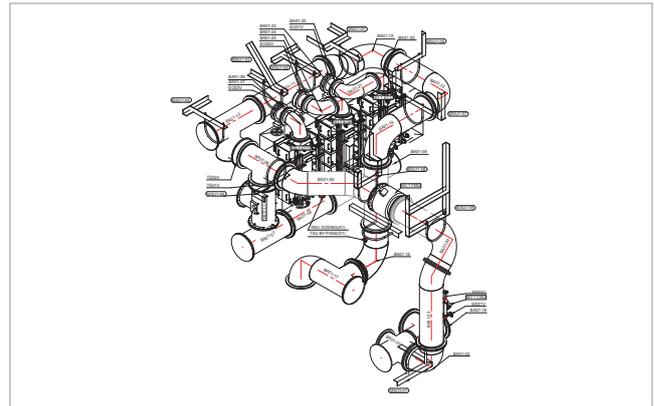
# REFERENCES

An abundant installation references on new and existing vessels

## Retrofit



Before installation



Installation drawing



3D scanning & modeling

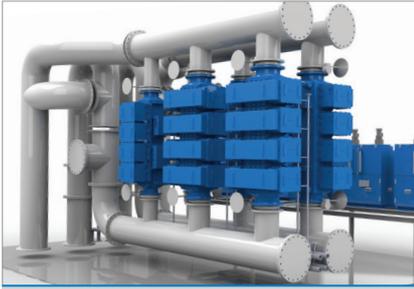


After installation

## Specification

Division	Specification
Ship type	145,700 CBM LPG Carrier
Class	KR / LR
Capacity	3,000m <sup>3</sup> /h X 3sets
Model	ECS 3,000B X 2sets
Installation location	Engine room
Installation site	Dry-dock (Singapore)
Date	2018

## New building : SKID mount type



Modeling



Installation

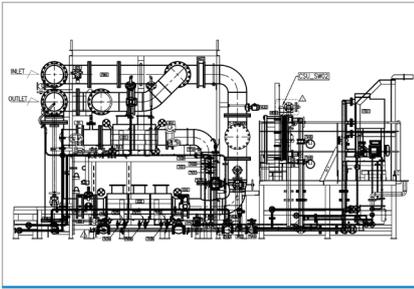


Installation

### Specification

Division	Specification	Division	Specification
Ship type	170K LNG	Model	ECS 2600B X 2sets
Class	DNV	Installation location	Engine room
Capacity	5200m <sup>3</sup> /h X 1set	Date	2013

## New building : On-deck room



Drawing



On-deck room (Port side)

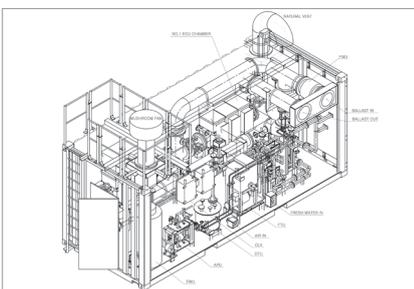


Before delivery

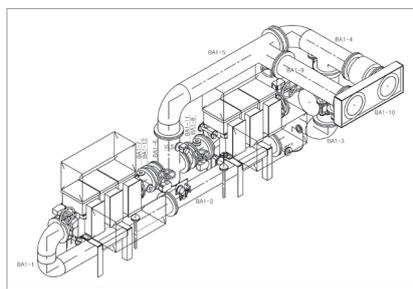
### Specification

Division	Specification	Division	Specification
Ship type	37K PC Tanker	Model	Ex-ECS 750B X 2sets
Class	KR	Installation location	On-deck
Capacity	750m <sup>3</sup> /h X 2sets	Date	2014

## New building & Retrofit : Container SKID



ISO view



Ballast line ISO view

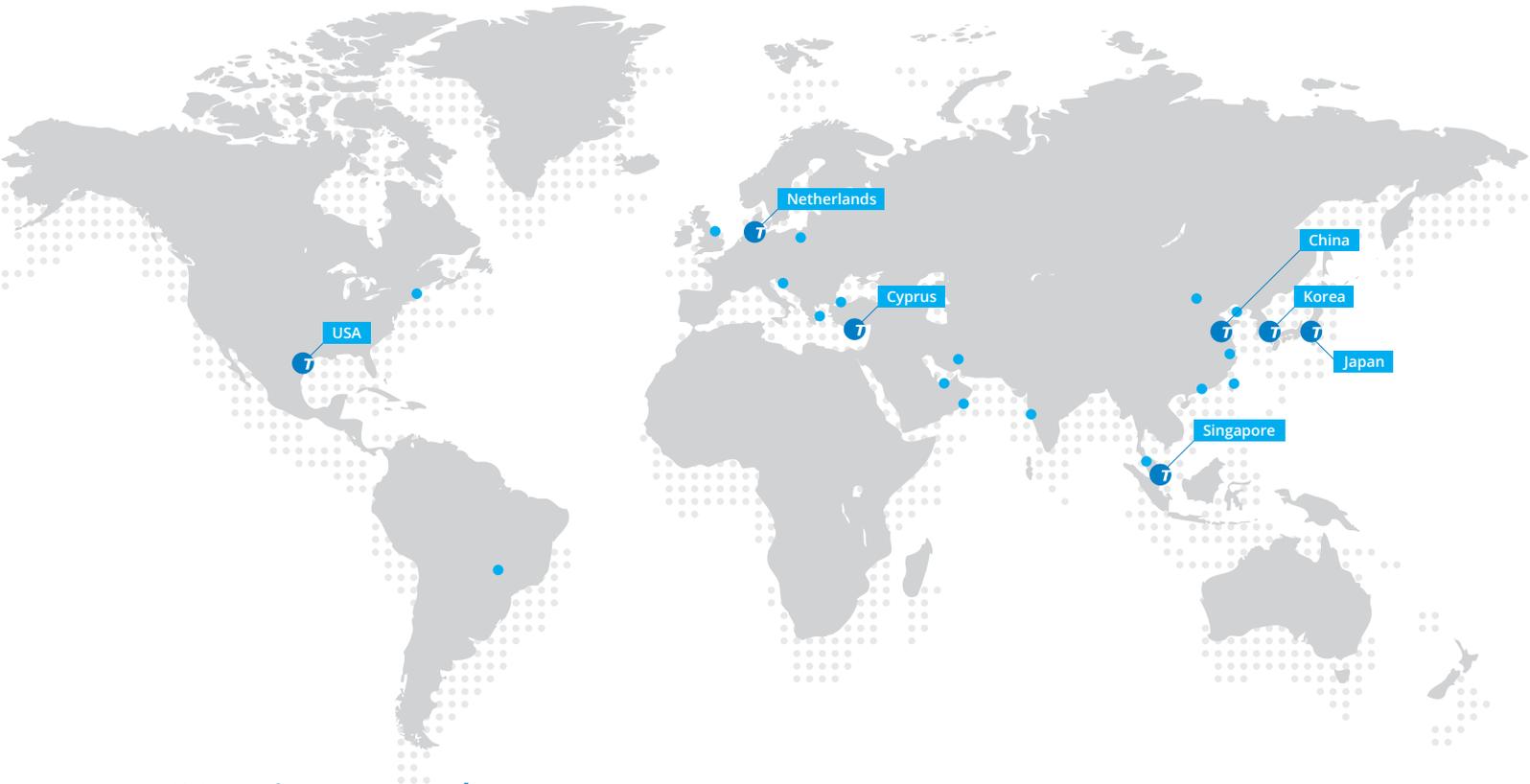
### Specification

Division	Specification
Ship type	Tanker
Container size	20ft
Model	Ex-ECS 900B X 1set
Installation location	On-deck

\*New installation solution for Tanker

# GLOBAL NETWORK

Techcross' service agents all over the world



## A/S Service Network

Country	Company	Address
<b>Head Office</b>	<b>TECHCROSS</b>	433 Noksansaneopbuk-ro, Gangseo-gu, Busan, Korea
<b>Asia</b>	Korea	Lastech 433 Noksansaneopbuk-ro, Gangseo-gu, Busan, Korea
		NOVA Marine 32-7, Bunseong-ro, 422beon-gil, Gimhae-si, Gyeongsangnam-do, Korea
		DINTEC DINTEC Bldg., 309, Jungang-daero, Dong-gu, Busan, Korea
	Singapore	Techcross Singapore 18 Boon Lay Way #07-108 Tradehub 21 Singapore 609966
		DINTEC Singapore 7 Soon Lee Street #02-23, I-SPACE, Singapore
	China	Winkong Marine Engineering Co., Ltd Floor 17, Zhongxin Building, No.263, Liaoning Road, Qingdao, China
	Japan	Dowa Line Co., Ltd. 2-37-5, Nishishinbashi, Minatoku, Tokyo, 105-0003, Japan
India	Norinco 301, Orbit Plaza, New Prabhadevi Marg Prabhadevi, Mumbai - 400025, India	
<b>Europe</b>	Netherlands	Techcross Europe Vasteland 78 3011 BN Rotterdam, Netherlands
		Harbour Electronical Energieweg 54 3133EC Vlaardingen, Netherlands
	Poland	MTS Marine Technical Services Ltd Lubieszynska 5, 72-006 Mierzyn, Poland
<b>Americas</b>	USA	Techcross USA Ste. B 13486 FM 529 Rd. Houston TX 77041-2738
		Far-East Marine Service 8833 Knight Road, Houston, Texas 77054 USA
		Kormarine Services, LLC 12802 FM 529 Houston TX USA
	Panama	Hi-Tek Marine S.A. Panama City, Panama, International Business Park (Howard Base), Building A, Office N 103

## Sales Network

Country	Company	Address
<b>Head Office</b>	 <b>TECHCROSS</b>	433 Noksansaneopbuk-ro, Gangseo-gu, Busan, Korea
<b>Asia</b>	 Winkong Marine Engineering Co., Ltd	Floor 17, Zhongxin Building, No.263, Liaoning Road, Qingdao, China
	Dalian Shipbuilding Industry Zhongyi International Trade Co., Ltd.	No.16 Zhu Qing St. DaLian China PC : 116001
	Hipson Marine Limited. Guangzhou Office	Room 2702, No.699-13 Dongfeng Road East, Guangzhou, 510080, China
	For Win Equipment&Engineering Co., Ltd.	Room205, House Hao Bai C2 Block Building, No.50, Xisanhuanbeilu, Beijing, 100044 China
	HuaHai Equipment&Engineering Co. Ltd.	Room 4B-4C., Yindong B/D, No.58 New Jin Qiao Road, Pudong New District, Shanghai, China
	 Techcross Japan	601-2 Fukuyama Shinai BLDG. 1-1-1 Kasumicho, Fukuyama, Hiroshima, 720-0812, Japan
	MMSL Japan, Ltd	4-2, Ohtemachi 1-chome, Chiyoda-ku, Tokyo 100-8088, Japan
	Chart Shipping Co., Ltd.	6F Shimbashi Daiichi BLDG., 6-9-2, Shimbashi, Minato-ku, Tokyo 105-0004, Japan
	Taiwan	Soonex 10F, No.57, Sect.2, Tun Hwa South Road, Taipei 106, Taiwan, R.O.C
	Malaysia	MOGbiss Sdn. Bhd No. 6-1 First Floor, Jalan Kemuning Prima E33/E, Seksyen 33, 40400 Shah Alam, Selangor, Malaysia
	Singapore	 Techcross Singapore 18 Boon Lay Way #07-108 Tradehub 21 Singapore 609966
	India	Norinco 301, Orbit Plaza, New Prabhadevi Marg Prabhadevi, Mumbai - 400025, India
	UAE	System Dynamics (for UAE, Saudi Arabia, Bahrain, Kuwait & Qatar) FZE P.O. Bo 51288 HFZA. Sharjah, UAE
	Oman	Deyyar International LLC PO Box 1815, Post Code 133, Al Khuwair, Sultanate of Oman
	<b>Europe</b>	Greece
MIE		Kanari 1, GR-185 37, Piraeus, Greece
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Poland		MTS Marine Technical Services Ltd Lubieszynska 5, 72-006 Mierzyn, Poland
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		Mari Lux International S.á.r.l. (for Netherlands, Benelux, Norway East)
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		DMS Deck & Machinery Ltd.
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		Is & Th Promise General Trading (for Middle East)
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Denmark		European Marine Technology (for Denmark, Sweden, Norway West) Faaborgvej 66, 5700 Svendborg, Denmark
Italy		Mistral Suisse Sagl Via Cantonale 11, 6900 Lugano, Switzerland
Americas	USA MJLF International 300 First Stamford Place Stamford, CT 06902	
Oceania	Australia Solomon Trading Pty. Ltd. PO Box 59, Ryde NSW 1680 Australia	

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